Extruded Rifle Powders

SAFETY DATA SHEET

June 2017

The following smokeless powders are
distributed by Hodgdon Powder Company.

H4227® (NO 1.4C)
H4895® (EX-2015110873)
H4198® (EX-2013031308)
Varget® (EX-2015110873)
H4350® (EX-2015110873)
H50BMG® (EX-2012010785)
H4831® (EX-2015110873)
H4831SC® (EX-2015110873)
H1000® (EX-2015110873)
Retumbo® (EX-2015110873)
H322® (EX-2016090002)
Benchmark® (EX-2016090003)

1.4C EX Approvals in bold parenthesis
**Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

**PROPER SHIPPING NAME**
POWDER, SMOKELESS

**PRODUCT USE**
Propellant for use in centrefire small arms ammunition.

**SUPPLIER**
Company: Thales, Australia, Mulwala
Address:
Private Bag 1
Mulwala
NSW, 2647
AUS

Company: Thales, Australia, Mulwala Ltd
Address:
Bayly Street
Mulwala
NSW, 2647
AUS
Telephone: +61 2 5742 2200
Emergency Tel: +61 2 5742 2200
Fax: +61 2 5744 1873

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**Section 2 - HAZARDS IDENTIFICATION**

**STATEMENT OF HAZARDOUS NATURE**
HAZARDOUS SUBSTANCE. DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

**POISONS SCHEDULE**
None

**RISK**
Risk Codes
R01  \(\rightarrow\) Explosive when dry.
R02  \(\rightarrow\) Risk of explosion by shock friction fire or other sources of ignition.
R05  \(\rightarrow\) Heating may cause an explosion.
R20\(21/22\)  \(\rightarrow\) Harmful by inhalation in contact with skin and if swallowed.
R45(2)  \(\rightarrow\) May cause CANCER.
R52/53  \(\rightarrow\) Harmful to aquatic organisms may cause long-term adverse effects in the aquatic environment.
R62(3)  \(\rightarrow\) Possible risk of impaired fertility.
R63(3)  \(\rightarrow\) Possible risk of irreversible effects.

**SAFETY**
Safety Codes
S01  \(\rightarrow\) Keep locked up.
S03 \(\rightarrow\) In case of insufficient ventilation wear suitable respiratory equipment.
S05 \(\rightarrow\) Use only in well ventilated areas.
S09 \(\rightarrow\) Keep container in a well-ventilated place.
S33 \(\rightarrow\) Avoid exposure - obtain special instructions before use.
S401 \(\rightarrow\) To clean the floor and all objects contaminated by this material use water and detergent.
S35 \(\rightarrow\) This material and its container must be disposed of in a safe way.
S13 \(\rightarrow\) Keep away from food drink and animal feeding stuffs.
S00 \(\rightarrow\) This material and its container must be disposed of as hazardous waste.

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**Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS**

<table>
<thead>
<tr>
<th>NAME</th>
<th>CAS RN</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nitrocellulose</td>
<td>9004-70-0</td>
<td>&gt; 85</td>
</tr>
<tr>
<td>2, 4- dinitrotoluene</td>
<td>121-14-2</td>
<td>&lt;10</td>
</tr>
<tr>
<td>Additives nonhazardous</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Section 4 - FIRST AID MEASURES

SWALLOWED
- For advice, contact a Poison Information Centre or a doctor at once.
- Urgent hospital treatment is likely to be needed.
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.

EYE
- If this product comes in contact with the eyes:
  - Immediately hold eyelids apart and flush the eye continuously with running water.
  - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
  - Continue flushing until advised to stop by the Poison Information Centre or a doctor, or for at least 15 minutes.
  - Transport to hospital or doctor without delay.

SKIN
- If skin contact occurs:
  - Immediately remove all contaminated clothing, including footwear.
  - Flush skin and hair with running water (and soap if available).
  - Seek medical attention in event of irritation.

INHALED
- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained.
- Perform CPR if necessary.

NOTES TO PHYSICIAN
- Symptoms of vasodilation and reflex tachycardia may present following organic nitrate overdose; most organic nitrates are extensively metabolised by hydrolysis to inorganic nitrates. Organic nitrates and nitriles are readily absorbed through the skin, lungs, mucosa and gastrointestinal tract.
- Delayed pulmonary oedema may result following exposure to nitrous oxides formed on thermal decomposition of the propellant.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA
- DANGER: Deliver media remotely.
  - For minor fires: Flooding quantities only.
  - For large fires: Do not attempt to extinguish.

FIRE FIGHTING
- WARNING: EXPLOSIVE MATERIALS / ARTICLES PRESENT!
  - Evacuate all personnel and move upwind.
  - Prevent re-entry.
  - Alert Fire Brigade and tell them location and nature of hazard.
  - May be explosively reactive, detonate and release much heat.

FIRE/EXPLOSION HAZARD
- WARNING: HIGH EXPLOSION HAZARD!
  - Combustible.
  - Will burn with rapidly increasing intensity of fire.
  - Dry material is extremely sensitive to shock, friction, heat and sparks.
  - Avoid metal to metal contact.

FIRE INCOMPATIBILITY
- Avoid contact with other explosives, pyrotechnics, solvents, adhesives, paints, cleaners and unauthorized metals, plastics, packing equipment and materials.
- Avoid contamination with acids, alkalis, reducing agents, amines and phosphorus.

HAZCHEM: None

Personal Protective Equipment
- Gas tight chemical resistant suit.
- Limit exposure duration to 1 BA set 30 mins.

Section 6 - ACCIDENTAL RELEASE MEASURES

EMERGENCY PROCEDURES

continued...
MINOR SPILLS
- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Wear impervious gloves and safety glasses.
- Use spark-free tools when handling.
- Remove all ignition sources.
- Place spilled material in clean, dry, sealable, labelled container.
- Flush spill area with water.

MAJOR SPILLS
- Clear area of personnel.
- Restrict access to area.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains and water course.
- Consider evacuation (or protect in place).
- No smoking or naked lights within area.
- Shut off all possible sources of ignition and increase ventilation.
- Stop leak if safe to do so.
- Environmental hazard - contain spillage.
- Collect, using a spark-free shovel, and seal in labelled drums for disposal.
- Wash spill area with large quantities of water.
- Protective clothing and equipment should be washed down after use and laundered separately from non-contaminated materials.
- In the case of a transport accident notify the State Police, State Explosives Inspector and the Manufacturer, Thales Mulwala Facility.
- Collect recoverable packages and segregate from loose, spilled material.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING
- Use good occupational work practice. Observe manufacturer's storing and handling recommendations.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Avoid smoking, naked lights, heat or ignition sources.
- Must not be struck by metal implements.
- Avoid shock and friction.
- Avoid thermal shock.
- Use in a well-ventilated area.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling. Work clothes should be laundered separately.

SUITABLE CONTAINER
- Check containers are clearly labelled.
- Packaging as recommended by manufacturer.
- Explosives Code Packing Instruction P114(b) or 114(b)
- General packaging provisions of 4.1.1, 4.1.3 and special provision 4.1.5 are to be met.
- For UN 0160, 0161 - if outer packaging is drum then inner packaging is not required.
- For UN 0160, 0161 - if outer packaging is 1A2 or 1B2 metal drums then drum construction shall be that risk of explosion, by reason of increase by internal pressure from internal or external causes, is prevented.
- For UN 0077, 0132, 0234, 0235, 0236, packagings are to be lead free, otherwise:
  - Inner Packagings:
    - Bags: Paper, Kraft, Plastics, Textiles - sift proof, Woven Plastic - sift proof
    - Receptacles: Fibreboard, Metal, Paper, Plastic, Woven Plastic - sift proof
  - Intermediate Packagings:
    - Not necessary
  - Outer Packagings:
    - Boxes: Natural Wood (4C1), Natural Wood - sift proof (4C2), Plywood (4D), Reconstituted Wood (4F), Fibreboard (4G)
    - Drums: Steel, Removable Head (1A2), Aluminium, removable head (1B2), Plywood (1D), Fibre (1G), Plastic, removable head (1H2).

STORAGE INCOMPATIBILITY
- Segregate from strong acids strong alkalis and strong oxidisers.
- Avoid contact with other explosives, pyrotechnics, solvents, adhesives, paints, cleaners and unauthorized metals, plastics, packing equipment and materials.
- Avoid contamination with acids, alkalis, reducing agents, amines and phosphorus.

STORAGE REQUIREMENTS
- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry area protected from environmental extremes.
- Store away from incompatible materials and foodstuff containers.
- Store in original containers.
- No smoking, naked lights, heat or ignition sources.
- Keep dry.

continued...
Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

**EXPOSURE CONTROLS**

<table>
<thead>
<tr>
<th>Source</th>
<th>Material</th>
<th>TWA mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia Exposure Standards</td>
<td>nitrocellulose (Inspirable dust (not otherwise classified))</td>
<td>10</td>
</tr>
<tr>
<td>Australia Exposure Standards</td>
<td>2, 4- dinitrotoluene (Dinitrotoluene (%))</td>
<td>1.5</td>
</tr>
</tbody>
</table>

**PERSONAL PROTECTION**

**RESPIRATOR**
- Particulate

**EYE**
- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

**HANDS/FEET**
- Wear protective gloves, eg, PVC.
- Protective footwear.

**OTHER**
- Overalls.
- Eyewash unit.
- Ensure ready access to a burns first aid kit.
- Impervious apron.
- Ensure there is ready access to a safety shower.
- Barrier cream.
- Manufacture may require:
  - Non-static clean room clothing

**ENGINEERING CONTROLS**
- General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

**APPEARANCE**
- Dark grey tubules.
- Bulk density range 850-950 g/L. Insoluble in water.

**WARNING: SEVERE EXPLOSION HAZARD.** Detonation may occur from heavy impact or excessive heating. Avoid all contact with other chemicals.

**PHYSICAL PROPERTIES**
- Solid.
- Does not mix with water.
- Sinks in water.

- Molecular Weight: Not applicable
- Melting Range (°C): Not available
- Solubility in water (g/L): Immiscible
- pH (1% solution): Not applicable
- Vapour Component (%vol): Negligible
- Relative Vapour Density (air=1): Not applicable
- Lower Explosive Limit (%): Not applicable
- Autoignition Temp (°C): 170
- Boiling Range (°C): Not available
- Specific Gravity (water=1): > 1 approx
- pH (as supplied): Not applicable
- Vapour Pressure (kPa): Negligible
- Evaporation Rate: Not applicable
- Flash Point (°C): Not applicable
- Upper Explosive Limit (%): Not applicable
- Decomposition Temp (°C): Explosive.

continued...
Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

CONDITIONS CONTRIBUTING TO INSTABILITY
- Product is considered stable under normal handling conditions.
- Stable under normal storage conditions.
- Hazardous polymerization will not occur.
For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS
ACUTE HEALTH EFFECTS
- Harmful by inhalation, in contact with skin and if swallowed.

CHRONIC HEALTH EFFECTS
- May cause CANCER.
- Possible risk of impaired fertility.
- Possible risk of irreversible effects.
- Possible respiratory sensitizer*.
- Possible skin sensitizer*.
- Cumulative effects may result following exposure*.
- * (limited evidence).

TOXICITY AND IRRITATION
- Not available. Refer to individual constituents.

NITROCELLULOSE:
- No significant acute toxicological data identified in literature search.

2,4-DINITROTOLUENE:
- unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY
- Oral (rat) LD50: 258 mg/kg
- Oral (Mouse) LD50: 750 mg/kg
- Subcutaneous (Cat) LD: 25 mg/kg
- The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis.

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

CARCINOGEN
2, 4-dinitrotoluene
International Agency for Research on Cancer (IARC) Carcinogens
Group
2B

SKIN
2, 4-dinitrotoluene
Australia Exposure Standards - Skin
Notes
Sk

Section 12 - ECOLOGICAL INFORMATION

Harmful to aquatic organisms. May cause long-term adverse effects in the aquatic environment. This material and its container must be disposed of as hazardous waste.

Section 13 - DISPOSAL CONSIDERATIONS

- Recycle wherever possible. Special hazards may exist - specialist advice may be required.
- Consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- Incinerate residue at an approved site.
Explosives which are surplus, deteriorated or considered unsafe for transport, storage or use shall be destroyed and the statutory authorities shall be notified. Explosive must not be thrown away, buried, discarded or placed with garbage. This material may be disposed of by burning but the operation must be performed under the control of a person competent in the destruction of explosives.

continued...
Section 14 - TRANSPORTATION INFORMATION

Labels Required: EXPLOSIVE
HAZCHEM: None (ADG7)

Land Transport UNDG:
Class or division: 1.3C
UN No.: 0161
Shipping Name: POWDER, SMOKELESS

Subsidiary risk: None
UN packing group: None

Air Transport IATA:
ICAO/IATA Class: 1.3C
UN/ID Number: 0161
Special provisions: None
Cargo Only
Packing Instructions: Forbidden
Passenger and Cargo
Packing Instructions: Forbidden
Maximum Qty/Pack: Forbidden
Passenger and Cargo
Packing Instructions: Forbidden
Maximum Qty/Pack: Forbidden

Maritime Transport IMDG:
IMDG Class: 1.3C
UN Number: 0161
EMS Number: F-B, S-Y
Limited Quantities: None
Shipping Name: POWDER, SMOKELESS

IMDG Subrisk: None
Packing Group: None
Special provisions: None

Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE: None

REGULATIONS
Regulations for ingredients
ADI: Sporting Powder AR 2305 (CAS: None):
No regulations applicable

Nitrofurazone (CAS: 9004-70-0) is found on the following regulatory lists:
- Australia Dangerous Goods Code (ADG Code) - Goods Too Dangerous To Be Transported
- Australia Exposure Standards
- Australia High Volume Industrial Chemical List (HVICL)
- Australia Inventory of Chemical Substances (AICS)
- OECD Representative List of High Production Volume (HPV) Chemicals

2,4-dinitrotoluene (CAS: 121-14-2) is found on the following regulatory lists:
- Australia Exposure Standards
- Australia Hazardous Substances
- Australia Inventory of Chemical Substances (AICS)
- IMO IBC Code Chapter 17: Summary of minimum requirements
- IMO MARPOL 73/78 (Annex II): List of Noxious Liquid Substances Carried in Bulk
- International Agency for Research on Cancer (IARC) Carcinogens
- International Chemical Secretariat (ChemSec) REACH SIN* List ("Substitute It Now!" 1.0)
- International Council of Chemical Associations (ICCA) - High Production Volume List
- OECD Representative List of High Production Volume (HPV) Chemicals
- OSPAR List of Substances of Possible Concern

Section 16 - OTHER INFORMATION

» Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
A list of reference resources used to assist the committee may be found at: www.chemwatch.net/references.

» The (MSDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

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This is the end of the MSDS.